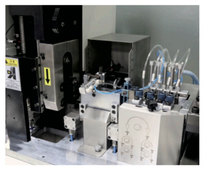
ABM-860C2 多功能磨边打点自动弯刀机

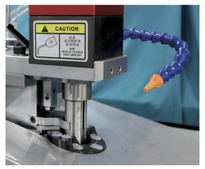
ABM-860C2 Multi-Functions Auto Bender Machine (Broach,Nick)



磨边&打点&多功能模组
Broach&Nick&Multi-Functions Module

双夹送料
Dual Clip Feeding

松下伺服
Panasonic Servo Motor



折弯剪切一体
Bend&Cut in One

技术样品 Samples

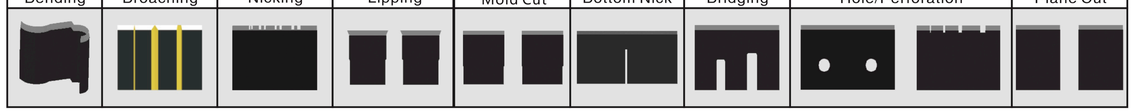
三明治样品
Sandwich Die

磨边
Broaching

样品
Sample

样品
Sample

机器功能 Functions

折弯 Bending	磨边 Broaching	打点 Nicking	鹰嘴 Lipping	无缝冲切 Mold Cut	刀底切口 Bottom Nick	桥位 Bridging	冲孔/冲齿二选一 Hole/Perforation	平切 Plane Cut
								

ABM-860C2 多功能磨边打点自动弯刀机
ABM-860C2 Multi-Functions Auto Bender Machine (Broach,Nick)

技术参数 Technical Parameters

选配刀材厚度 Optional Rule Thickness	0.71,1.05,1.42mm
刀片高度 Supported Rule Height	23.80-60mm
前部最小折弯尺寸 Front Min. Bending Size	1.5mm
后部最小折弯尺寸 Back Min. Bending Size	1.0mm
送料精度 Feeding Precision	±0.03mm
弯曲平整度 Bending Flatness	0.2mm
基本功能 Basic Functions	折弯，磨边，打点，鹰嘴，无缝冲切，桥位，冲齿/圆孔，平切 Bending,Broaching,Nicking,Lipping, Mold Cut, Bridge,Perforation/Hole,Plane Cut
可选择功能 Optional Functions	冲齿、圆孔、刀底切口 Perforation,Hole,Cut Crease,Bottom Nick
磨边配置 Broaching Set	可选择单组磨边或双组磨边 Single set Broaching/Double set Broaching
最佳图形格式 Supported File Formats	DXF, DWG
气压要求 Air Supply	0.4-0.8Mpa
电源要求 Power Supply	AC220V, 13.6A, 50-60Hz
机器功率 Total Power	3KW
机器尺寸 Overall Dimension	3100*800*1600mm(LxWxH)
机器重量 Machine Weight	548KG
海关编码 HS CODE	8462230000

机器特点 Features

1.弯刀剪切一体模具，实现无人接刀，可连续工作，高效率弯刀；
2.新增刀底切口功能，提高刀模平整度；
3.阿德沃专利高效连续打点功能；
4.多功能冲切组合模：包含鹰嘴、无缝冲切、桥位、圆孔/齿刀；
5.双组磨边组合带打点功能：正反磨边110度，正反磨边150度；
6.双夹丝杆不间断送料，提高工作效率。
7.Pro型号-0.71，1.05弯曲模具，无需人工更换。可自动校平刀的平整度，兼容不同硬度刀料，高效解决平整度问题。

1.Integrated Bending&Cutting tool, work continuously;
2.With Bottom Notch function, improve the flatness of die board;
3.With Adewo Patent Nicking function;
4.Multi function punching tool: including Lipping, Mold Cut, Bridging, Hole/Perforation;
5.Double sets broaching saw blades: forward and reverse broaching saw blade in 110 degree and 150 degree;
6.Continuous feeding system of double feeding clips to improve work efficiency.
7. Pro Model - No need to replace bending tool of 2pt and 3pt, adjust bending flatness by program.